

**HETERO PHASE POLYMER COMPOSITIONS****ABSTRACT**

Hetero phase polymer compositions are described. The compositions may have polypropylene component, a modifier component and a compatibilizer component. The modifier component may in some embodiments be an ethylene α-olefin copolymer with a density  $\geq 0.905 \text{ g/cm}^3$ . In other embodiments the modifier component may be a blend of a copolymer with a density of  $\geq 0.905 \text{ g/cm}^3$ , and an ethylene α-olefin copolymer of lower, more traditional density.